



gjc

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Patent No. : 6,811,572 **B2** Customer No. 035811  
Issued : November 2, 2004  
Serial No. : 10/070,782  
Filed : March 12, 2002  
Inventors : Takafumi Hashimoto Docket No.: 1064-02  
: Koji Watanabe  
: Tetsuya Ito  
Title : PLUSH LEATHER-LIKE SHEET PRODUCT  
: AND METHOD FOR PRODUCTION THEREOF

Dated: December 7, 2004

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Certificate  
DEC 14 2004

Sir:

Certificate of Mailing Under 37 CFR 1.8 of Correction

For

Postcard  
Petition for Certificate of Correction  
Certificate of Correction, in duplicate

I hereby certify that this correspondence is being deposited with the United States Postal Service as First Class Mail in an envelope addressed to Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450, , on the date appearing below.

Name of Applicant, Assignee, Applicant's Attorney  
or Registered Representative:

Piper Rudnick LLP  
Customer No. 035811

By: 

Date: 7 DEC 2004

DEC 14 2004



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**PETITION FOR A CERTIFICATE OF CORRECTION**

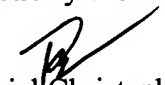
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Patentees hereby request that a Certificate of Correction be issued in the captioned case according to the enclosed document. The changes are to correct errors made during the printing of the patent. Therefore, no fee is required.

Patentees do not authorize charging the Deposit Account of Patentees' Attorney with respect to this Petition, irrespective of any prior blanket authorizations regarding pending applications.

Respectfully submitted,

  
T. Daniel Christenbury  
Reg. No. 31,750  
Attorney for Patentees

TDC:jmc  
(215) 656-3300

DEC 14 2004

# CERTIFICATE OF CORRECTION

PATENT NO.: 6,811,572 **B2**  
 DATED: November 2, 2004  
 INVENTOR(S): Hashimoto et al

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In column 15 and column 17, please replace "Table 1" with the following:

Table 1

		Examples						Comparative Examples			
		1	2	3	4	5	6	1	2	3	4
Fineness	dtex	0.2	0.2	0.2	0.1	0.1	0.1	0.2	0.1	0.1	0.1
Felt production method*		2	2	1	1	1	1	2	1	1	1
Polycarbonate diol	type	PHC	PHC	PHC	PHC	PHC	PHC	PHC	PHC	PHC	PHC
	%	50	50	50	70	70	85	20	20	100	85
Other polymer diol	type	PNA	PNA	PNA	PTMG	PCL	PCL	PNA	PTMG	-	PCL
	%	50	50	50	30	30	15	80	80	-	15
Polyurethane content	%	35	35	35	25	25	25	35	25	25	25
Antistatic agent	%	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0
Silicone lubricant	%	0	0.1	0.1	0.2	0.2	0.2	0.1	0.2	0.2	0
Frictional electricity before buffing	V	+11	+13	+15	+16	+15	+14	+11	+9	+9	+7600
Average nap length	µm	659	1015	1098	1205	1134	988	1201	1302	154	220
Local failure resistance retention	%	60	78	82	87	91	88	33	40	93	93
Failure resistance after accelerated ageing	times	65	112	132	115	124	133	34	40	144	119
Dyeability index B/A		0.59	0.59	0.59	0.53	0.62	0.65	0.45	0.09	0.56	0.62
Wet-rubbing fastness	grade	4	4	4	4	4	4	4	4	4	4
Weight loss on rubbing	mg	14	18	14	15	11	12	33	40	7	10

\* Methods of felt production

- 1: Two thin layers of web were superimposed and then needle punching/polyurethane impregnation performed, after which slicing was carried out to produce two sheets of nonwoven material.
- 2: A thick web was subjected to needle punching, then impregnated with polyurethane, to produce one sheet of nonwoven

Staple  
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Only!

MAILING ADDRESS OF SENDER:  
 T. Daniel Christenbury (1064-02)  
 Piper Rudnick LLP  
 One Liberty Place, 1650 Market Street, Suite 4900  
 Philadelphia, PA 19103  
 FORM PTO 1050 (Rev. 2-93)

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